

## CHARACTERISTICS

- Very high initial bonding strength ('high tack')
- Double-sided self-adhesive transparent acrylic foam tape (1 mm thick)
- With a red PE film liner
- Very strong and permanent adhesion
- Good adhesion in combination with many plastics
- Resistant to solvents, moisture, UV and heat

## APPLICATIONS

- Indoor and outdoor use.
- Adheres to many types of substrates such as metal, wood, glass, plastics,...
- Alternative to permanent fasteners such as liquid adhesives, welding, riveting...
- Automotive industry: attaching exterior trim and trim to bodywork, mounting emblems and rear-view mirrors, bonding wheel balance weights.



## TECHNICAL CHARACTERISTICS

Type of product	Acrylates
Density (g/ml)	1
Tensile strength (N/mm <sup>2</sup> )	0.69 (ASTM D897 (>24h))
Shear strength: ASTM D1002 (after 24 h)	0.48 N/mm <sup>2</sup>
Tensile strength: ASTM D897 (after 24 hours)	0.69 N/mm <sup>2</sup>
Application temperature	+10°C - +30°C
Temperature resistance	-40°C - +90°C (+150 for 4 h)
Peel strength: ASTM D3330 (>24h) (180°)	26.50 N/25 mm
Shelf life of unopened product	24 months
Storage conditions	Store in a dry, cool place at +15°C to +25°C.

## PACKING AND COLOURS

Transparent
12 mm : 68 x roll 33M/box - 680 pieces/pallet
19 mm : 43 x roll 33M/box - 430 pieces/pallet

## METHOD OF USE

### Preparation

- The surfaces must be solid, dry and free of dust and grease.
- If needed degrease the materials to be glued with Parasilico Cleaner, MEK, fire alcohol, ethanol.
- The user needs to make sure that the product is suitable for the application. Consult our technical service if necessary.

### Application

- Press the substrates very firmly to obtain maximum adhesive strength.

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply

- The properties of the product can change under the influence of the composition of the substrates, impurities in or on the substrates, storage conditions, environmental conditions during application...

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