

**CHARACTERISTICS**

- Liquid adhesive
- One component glue
- Extremely high bonding capacity
- Cures very rapidly at room temperature
- Excellent humidity resistance
- Maintains its strength at low temperatures
- Solvent free

APPLICATIONS

- Bonding plastics, rubber, wood, paper, leather, metal

TECHNICAL CHARACTERISTICS

Type of product	Mixture of ethyl-cyanoacrylate
Density (g/ml)	1.06
Tensile strength (N/mm ²)	21 (ISO 6922)
Curing time	3 - 20 seconds
Temperature resistance	-50°C - +80°C
Viscosity (mPa.s, Brookfield)	100
Flash point (CC, degrees C)	> 85°C
Shelf life of unopened product	12 months
Storage conditions	Store in a dry, cool place at +5°C to +25°C. Keep out of direct sunlight.

PACKING AND COLOURS

10 x tube 20GR/box - 7080 pieces/pallet

Transparent

METHOD OF USE**Preparation**

- The surfaces must be solid, dry and free of dust and grease.
- If needed degrease the materials to be glued with Parasilico Cleaner, MEK, fire alcohol, ethanol.

Application

- After application, there is almost immediately sufficient adhesive strength to withstand a small load. Maximum adhesive strength after complete drying.
- Apply 1 drop of glue to one of the parts to be bonded. Bring the parts together and then manually compress so that the glue spreads. Do not rearrange the parts, as curing takes place in a few seconds.
- The maximum strength is achieved after 24 hours

This technical data sheet replaces all previous editions. The data on this sheet have been compiled according to the last laboratory report. Technical characteristics can be changed or adapted. We are not responsible for any incomplete information. Before use, one needs to ensure that the product is suitable for his application. Therefore, tests are necessary. Our general conditions apply

SAFETY

Consult the safety information on the packaging and the safety data sheet for more information.

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