

**CHARACTERISTICS**

- Joint and adhesive sealant
- Permanent elasticity
- Very easy to apply
- High resistance to high and low temperatures
- Excellent adhesion to almost all building materials
- Can be applied to dry and slightly damp surfaces
- Can absorb movements up to 25%
- Can be repainted. Preliminary tests may be recommended
- High resistance to ageing and weather conditions
- Solvent, isocyanate and phthalate free

**APPLICATIONS**

- Sealing and bonding in shipping, construction and industry
- Suitable for horizontal and vertical connection joints as well as expansion joints of up to 50 mm wide.
- Bonding roof tiles, skirting boards, stair steps, thresholds...
- Indoor and outdoor use.

**TECHNICAL CHARACTERISTICS**

Type of product	Modified silane polymers
Density (g/ml)	1.5
Consistency	Pasta
Application temperature	+5°C - +40°C
Temperature resistance	-40°C - +90°C
Curing system	Curing by air humidity
Curing speed at 23 degrees C and 50% R.H. (mm, after 24h)	2.5 - 3
Skin forming time at 23°C and 50% R.H. (min.)	25
Shore A hardness: ISO 868	40
Maximum permissible deformation: ISO 11600	25%
Modulus at 100% elongation: ISO 8339 (N/mm <sup>2</sup> )	0.85
% Elongation at break: ISO 8339	250
Shelf life of unopened product	12 months
Storage conditions	Store in a dry, cool place at +5°C to +25°C. Keep out of direct sunlight.

**PACKING AND COLOURS**

**25 x cartridge 290ML/box - 1200 pieces/pallet**

RAL7004 Signal grey, White

**METHOD OF USE****Preparation**

- Use in well-ventilated rooms. Good ventilation is important during application and curing of the product.

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- The surface must be solid, strong enough and clean, dust and fat-free.
- If needed degrease the materials to be glued with Parasilico Cleaner, MEK, fire alcohol, ethanol.
- The user needs to make sure that the product is suitable for the application. Consult our technical service if necessary.
- Remove any water, water film or raindrops. The best adhesion is obtained on a dry surface.

### Primers

- On highly absorbent surfaces we recommend to use the Hybrid & PU Primer (transparent or black, drying time about 15 min.).

### Application

- Apply the product from the cartridge or foil packaging with a manual or pneumatic caulking gun.
- The size and shape of the joint is very important. Avoid thin joints.
- The depth of a expansion joint should be approx. 2/3 of the joint width. Shallow joints (on the bottom) provided with a self-adhesive tape or mousse tape to prevent three-sided adhesion. Filling too deep joints with mousse tape.
- Do not subject the joint to thermal, mechanical or chemical stress before curing is complete.

### Joint dimensions

- Suitable joint widths from 5 mm to 50 mm
- Joints with a width up to 10 mm: joint depth should equal joint width. Joints wider than 10 mm: joint depth = (joint width/3) + 6 mm
- The required width of an expansion joint depends on the temperature development, material properties and the dimensions of the building elements.

### Tooling

- Smooth surface before skin formation with Perfect Joint Tooling Agent and/or the Perfect Joint Tool.

### Cleaning

- Tools, surfaces and uncured residues can be removed with Parasilico Cleaner, Multi-Purpose Super Cleaner or Cleaning Wipes. Remainder of silicone can be removed with Silicone Remover after curing
- After curing remove mechanically.

### Paintable

- Paintable after curing with most water and solvent based paints. Curing time depends on the joint dimensions.
- Given the wide variety of paint types available, it is recommended to test the compatibility of the sealant/adhesive with the paint in advance.
- Alkyd paints might require an extended drying time.

## SAFETY

Consult the safety information on the packaging and the safety data sheet for more information.

## POINTS OF ATTENTION

- Not suitable for use on butiminous surfaces.
- Not suitable for use on PE, PP, PA, PTFE (Teflon).
- Not suitable for use on polyacrylate and polycarbonate
- Colours can yellow slightly in the absence of UV light or through contact with smoke or detergents.
- Not suitable for sanitary applications (not mould resistant)

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- Not suitable for glazing joints.
- Not suitable for contact with edge sealing of insulating glazing. Avoid direct contact.
- Not suitable for contact with PVB films of laminated glass. Avoid direct contact.

## TECHNICAL APPROVALS AND QUALITY LABELS

- UKCA & CE according to EN 15651-1: F EXT-INT 25 HM
- UKCA & CE according to EN 15651-4: PW 25 HM
- French VOC emission class A+
- SNJF: Façade 25 E (Société National du Joint Français)



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