PARAFOAM 1K



CHARACTERISTICS

- Manual one-component PU foam
- High water resistance
- Low post-expansion
- Good thermal and acoustic insulation
- High filling capacity
- Cured foam can be cut, sawn, plastered and painted and is resistant against water
- CFC- en HCFC-free (ozone friendly)
- Excellent adhesion to most common building materials such as wood, concrete, brick, plaster, metal, polystyrene (EPS and XPS), polyurethane...

APPLICATIONS

Filling, sealing and insulating of joints: space between window- and door frames and walls, space between prefabricated construction elements, seams between chimneys, roof protection, roof panels and wall panels, around cables and pipes...

TECHNICAL CHARACTERISTICS	
Type of product	Polyurethane-prepolymer
Application temperature	+5°C - +30°C (optimal at 20°C)
Temperature resistance	-50°C - +90°C
Joint density 3x10 cm (kg/m³)	21 - 25
Compression strength TM 1011, moistened surface (N/cm²)	> 3.5
Curing system	Reaction by humidity
Tensile strength TM 1018, moistened surface (N/cm²)	> 13
Temperature product when applying	+5°C - +25°C (ideal at 20°C)
Elongation at break, TM 1018, moistened surface (%)	19
Shrinkage: TM 1004	< 2%
Tack-free: TM 1014 (min.)	8 - 12
Cuttable: TM 1005 (min.)	< 60
Cured in the joint 3x5cm (hour)	< 16
Thermal conductivity: EN 12667, TM 1020 (W/mk)	0.033
Acoustic damping index Rw: EN ISO 10140 (dB)	62
Shear strength TM 1012, moistened surface (N/cm²)	> 5.5
Fire class: DIN4102-1	B3
Shelf life of unopened product	12 months
Storage conditions	Transport and store upright in a dry, cool place at $+5^{\circ}$ C to $+30^{\circ}$ C.

PACKING AND COLOURS

12 x can 750ML/box - 672 pieces/pallet

Yellow

12 x can 500ML/box - 840 pieces/pallet

Yellow

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METHOD OF USE

Preparation

- Use in well-ventilated rooms. Good ventilation is important during application and curing of the product.
- Chilled cans must be warmed up in lukewarm water. The can must not be heated above +30°C. Cans which are too hot must be cooled in water. Shake the can occasionally during this process to obtain the required temperature faster.
- Check whether the substrate has sufficient bearing capacity. Check the adhesion of existing coatings. Non-load-bearing layers or loose parts must be removed. Pre-treat powdery surfaces with a suitable fixative.
- The surfaces must be free of dust and grease. Always pre-moisten surfaces, because foam expands due to humidity.
- Wear gloves and safety glasses.
- Shake foam can vigorously at least 20 times before use.
- Keep the can in upright position when attaching the adaptor (straw) to the valve.

Application

- Hold the can upside down when extruding the foam. Dose the volume with the adaptor or by using the gun trigger and the adjustment screw.
- Fill the joints to 50-60%.
- For larger joints, apply in several layers and moisten between the layers.
- Keep the foam can with gun or adaptor upright after use.

Cleaning

• Fresh foam spills must be removed immediately within the tack-free time with PU Foam & Gun Cleaner. Cured foam can be removed mechanically or with Parafoam Remover.

SAFETY

Consult the safety information on the packaging and the safety data sheet for more information.

POINTS OF ATTENTION

- Does not adhere to PE, PP, PTFE, silicone, oil, grease and similar surfaces.
- Do not expose to UV exposure for long periods. In case of prolonged exposure, cover the product.
- The specified technical values are obtained at +23 °C and 50% relative humidity, unless otherwise indicated. These values may vary depending on environmental factors such as temperature, humidity, and type of substrate.

TECHNICAL APPROVALS

French VOC emission class A+



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