

**CHARACTERISTICS**

- High quality neutral alkoxy curing, 1-component silicone sealant
- glazing sealant
- Permanently elastic silicone sealant for glazing with the appearance of a putty
- Permanent elasticity
- Very easy to apply
- High resistance to high and low temperatures
- Does not cause staining on natural stone
- Excellent adhesion to almost all building materials
- High resistance to UV
- Grainy structure
- No wrinkles or cracks
- Very easy to maintain
- High resistance to ageing and weather conditions

APPLICATIONS

- The product replaces the traditional window mastic. It is applied as a joint in triangular form, for a traditional look.
- Placement of monument glass.
- Orangery, greenhouse buildings.

TECHNICAL CHARACTERISTICS

Density (g/ml)	1.3
Consistency	Pasta
Application temperature	+5°C - +40°C
Temperature resistance	-40°C - +120°C
Curing system	Curing by air humidity
Curing speed at 23 degrees C and 50% R.H. (mm, after 24h)	3
Skin forming time at 23°C and 50% R.H. (min.)	14
Shore A hardness: ISO 868	41
Maximum permissible deformation: ISO 11600	7.5%
Modulus at break: ISO 8339 (N/mm ²)	0.6
% Elongation at break: ISO 8339	100
Shelf life of unopened product	12 months
Storage conditions	Store in a dry, cool place at +5°C to +25°C. Keep out of direct sunlight.

PACKING AND COLOURS

20 x foil bag 600ML/box - 900 pieces/pallet
RAL9010 Pure white, Natural stone, RAL9011 Graphite black

25 x cartridge 300ML/box - 1200 pieces/pallet
RAL9010 Pure white, RAL9011 Graphite black

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METHOD OF USE

Preparation

- The surfaces must be solid, dry and free of dust and grease.
- If needed degrease the materials to be glued with Parasilico Cleaner, MEK, fire alcohol, ethanol.
- Use in well-ventilated rooms. Good ventilation is important during application and curing of the product.
- The user needs to make sure that the product is suitable for the application. Consult our technical service if necessary.

Primers

- Absorbent surfaces: Silicone Primer Porous Surfaces (transparent, drying time about 60 min.).
- Non-absorbent surfaces: Silicone Primer Non-Porous Surfaces (transparent, drying time about 60 min.).
- The use of a primer may be necessary on very porous substrates, in the event of difficulty in adhesion or in demanding conditions of use.

Application

- Apply the product from the cartridge or foil packaging with a manual or pneumatic caulking gun.
- The size and shape of the joint is very important. Avoid thin joints.
- Do not subject the joint to thermal, mechanical or chemical stress before curing is complete.

Joint dimensions

- Suitable joint widths from 5 mm to 30 mm
- Joints with a width up to 10 mm: joint depth should equal joint width. Joints wider than 10 mm: joint depth = (joint width/3) + 6 mm.

Tooling

- If desired, smooth surface before skin formation with the Perfect Joint Tooling Agent and/or the Perfect Joint Tool
- Avoid that tooling agent ends up on the surface before applying the silicone. Silicone does not adhere to a damp surface.

Cleaning

- Tools, surfaces and uncured residues can be removed with Parasilico Cleaner, Multi-Purpose Super Cleaner or Cleaning Wipes. Remainder of silicone can be removed with Silicone Remover after curing
- After curing remove mechanically.

Repairing

It is recommended to use the same product.

SAFETY

Consult the safety information on the packaging and the safety data sheet for more information.

POINTS OF ATTENTION

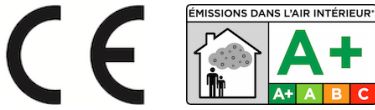
- Not suitable for permanent submersion.
- Not suitable for use on butiminous surfaces.
- Not suitable for use on PE, PP, PA, PTFE (Teflon).
- Not suitable for use on polyacrylate and polycarbonate
- Not paintable.

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- Compatible with most edge seals and PVB films of laminated glass. However, due to the large number of systems on the market and because the composition of it can be changed, this does not guarantee compatibility on all glazing sealants.
- Parasilico Monument black is not suitable for use on natural stone (can cause stains).

TECHNICAL APPROVALS

- UKCA & CE according to EN 15651-2: G 20 LM
- French VOC emission class A+



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